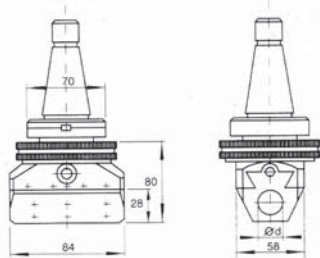
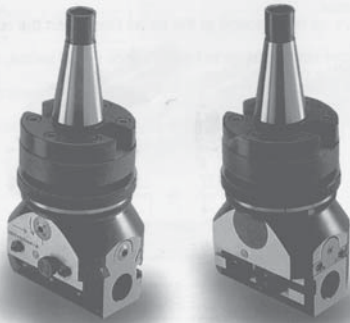


## Universal Boring And Facing Master Head



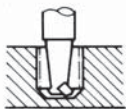
Its construction with precision parts, freedom of selection feeding quantity, auto feed and stop. Processing range from 5mm to 250mm.

ORDER NO.	SHANK TYPE	DRAWBAR THREADS	
		S.A.E.	METRIC
VBHU-202	MT-3	MT-3	M10x1.5P
VBHU-203	MT-4	MT-4	M16x2.0P
VBHU-204	MT-5	MT-5	M16x1.5P
VBHU-205	R-8	R-8	n/a
VBHU-206	NT-30	NT-30	M12x1.75P
VBHU-207	NT-40	NT-40	M16x2.0P
VBHU-208	NT-50	NT-50	M24x3.0P

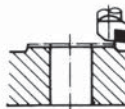
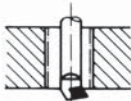
### SPECIFICATION

ORDER NO.	ACTUAL SIZE	OVERING BAR HOLE SIZE	BORING BAR HOLE SIZE	CENTER DIST BETWEEN HOLES.	CROSS HOLE DIA	OFFSET	Unit:mm
VBHU	84	100	18	23	18	15	

MTI-BF-HEAD (SHANKS EXTRA)



Boring with several different bits from 50-250mm



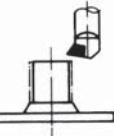
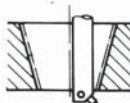
From inside outward



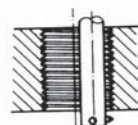
From outside inward



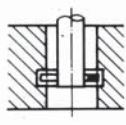
Taper turning



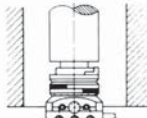
Outside e turning



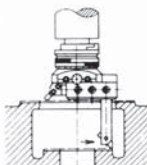
Thread Cutting



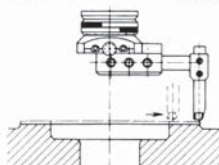
Recessing



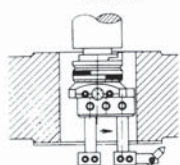
Because of the small construction of the facing and boring heads deep bores can be made. In this case the boring bit is fixed directly in the side.



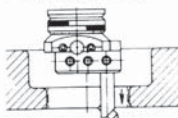
Facing in two areas with one boringbar and boringbar holder



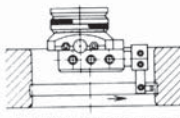
Facing of large e with long boringbar holder reinforced by rings and draw in screw



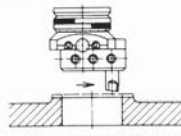
Facing of the reverse side by using boringbar holders contained in attachment.



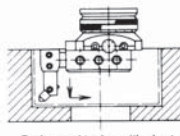
Boring with long boringbar



Recessing with short boringbar holder and a boringbar



Facing with bit fixed directly in slide



Boring and facing with short boringbar holder and a boringbar