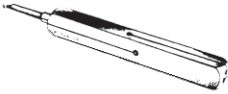


## IFANGER



Kgi

Normal tool holders for internal turning tools  
 Clamping holders for tools No. 000-3 with 8 and 10mm shank

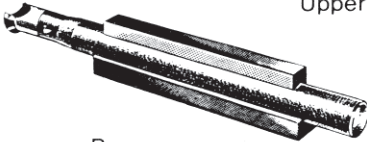
Kgi 16 x 16 x 125mm                      200 grams

Clamping holders for tools No. 000-2 with 8mm shank

Kgi a 12 x 12 x 100mm                      70 grams

Kgi b 14 x 10 x 100mm                      80 grams

### Prisms for tools No. 4 - 12



Pr

Upper small prisms:                      8 x 10 x 50mm                      25 grams  
    8 x 14 x 100mm                      80 grams  
    8 x 14 x 125mm                      100 grams  
    8 x 14 x 150 mm                      120 grams

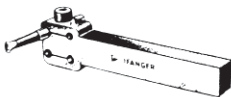
Lower normal prisms:

Pr. for tools No. 4 — 8    12 x 22 x 130mm 190 grams

Pr. b for tools No. 6 — 10    15 x 25 x 150mm 330 grams

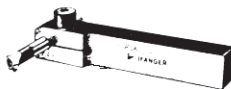
Pr. g for tools No. 10 — 12    20 x 35 x 180mm 620 grams

### IDH tool holders for tools No. 000-3



IDH/A

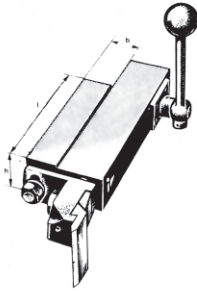
IDH/B



IDH/C

type	for height of centres from tool rest mm	measur. h X b X l mm	bore mm	weight grams	
A	12 - 20	30 x 21 x 150	8 + 10	600	
B	21 - 30	40 x 22 x 175	8 + 10	900	
C	8 - 12	20-18 x 10 x 110	8 or 10	180	

**When ordering IDH holders, it is necessary to state the exact height of centres above tool rest, as well as the desired bore for holder IDH/C.**

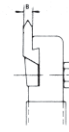
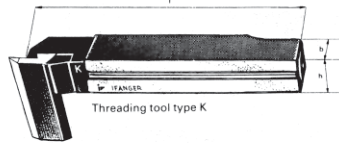


## Special Threading Tool Holders RS

This holder permits the cutting of threads at high speeds. This is due to the fact that the cutter can be withdrawn instantly at any time. All K type cutters can be used in their respective holders.

Size	For height of centres above tool rest	Measurements of clamping block		Stroke
		h · b · l		
2	18	25 · 19 · 80		4
3	24	30 · 20 · 89		4
4	26	32 · 23 · 100		6

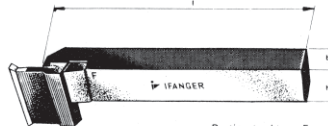
## Threading Tools K



Type K

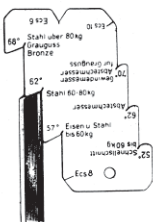
Size Type K	For height of centres above tool rest	Holder Type K	Cutter K 60 normal width for triangular thread			Cutter K 60 extra width for triangular thread	
			length	width	max pitch	width	max. pitch
0	13-10	16 · 12 · 100	40	2.5	2.5	3.5	3.5
1	17-14	18 · 15 · 110	40	2.5	2.5	3.5	3.5
2	22-18	20 · 18 · 140	50	3	3	4.5	4.5
3	27-23	27 · 22 · 160	60	3.5	3.5	5.5	5.5
4	33-28	32 · 25 · 180	70	4.5	4.5	6.5	6.5
5	37-34	36 · 28 · 200	80	5.5	5.5	8.5	8.5

## Parting Tools F



Type F

Size Type F	For height of centres above tool rest	Holder measurements	Cutter normal depth			
			length	B <sup>-0.5</sup>	T	extra depth
1	16-12	16 · 12 · 110	25	3	11	16
2	20-16	20 · 15 · 140	32	3.5	14	19
3	25-20	25 · 18 · 160	41	4	17	24
4	30-25	30 · 21 · 180	50	4.5	23.5	33.5
5	36-30	36 · 25 · 200	60	5.5	30	40



## Universal Grinding Gauge for Boring and Turning Tools

- only one grinding gauge for all IFANGER turning tools
- indispensable for correct and accurate grinding of IFANGER turning tools



How to order (example): 1 piece SL-E

ALSO AVAILABLE WITH T.I.N. COATING